

of high voltage region of the transformer, the chances of the generation of partial discharges compared to conventional mild steel core clamp structure with yoke shunt arrangement is reduced to great extent. The obtained result of partial discharge level validates the statement of low partial discharge (reduction of average 27% is obtained) transformers. Hence, Proposed UDEL wood clamping structure method is found suitable in every aspect and sounds encouraging to reduce the total losses of the transmission system by reducing stray losses of the transformers. Also, the proposed method proves cost-effectiveness in comparison to conventional mild steel structure design. At the same time, it offers low partial discharges compared to conventional mild steel and yoke shunt arrangement.

ACKNOWLEDGMENT

Authors are thankful for the management of M/s. Transformers & Rectifiers India Limited to facilitate and allow redesign, modify and test the transformer.

REFERENCES

- [1] Wijayapala WDAS, Gamage SRK, Bandara HMSLG. (2016). Determination of capitalization values for no load loss and load loss in distribution transformers. *Engineer Journal XLIX(3): 11-20.* 10.4038/engineer.v49i3.7072
- [2] Douglas Getson PE. (2013). Energy efficiency cost of losses. ABB.
- [3] Kundu M, Jadhav S, Bagadia K. (2017). Technical loss reduction through active repair of distribution transformers: results from the field. 7th International Conference on Power Systems (ICPS), pp. 265–268.
- [4] Kulkarni SV, Khaparde SA. (2013). *Transformer Engineering- Design, Technology, and Diagnostics*, 2nd Edition, CRC Press USA.
- [5] Survilo J. (2017). Transformer design according to criteria and load profile. 58th International Scientific Conference on Power and Electrical Engineering of Riga Technical University (RTUCON).
- [6] Agarwal Y, Wadhawani MK, Raghavaiah BV, Hageria SCB. (2012). Stray losses in transformers – A CPRI experience. *International Conference on Emerging trends and challenges in Transformer technology*, CPRI, pp. 133-139.
- [7] Chiplonkar AV. (2008). *Design, operation & maintenance of core type oil filled power transformers*. Chapter 2, 1st Edition.
- [8] Non-impregnated densified laminated wood for electrical purposes, IEC 61061: 2006-10, 3rd Edition.
- [9] Hot Rolled Low, Medium, and High tensile Structural Steel IS 2062:2006, 6th Revision.
- [10] *Power Transformers, IS 2026:2011 – Part 5 – Ability to withstand short circuit*, 1st revision.
- [11] *Power Transformers, IS 2026:2011 – Part 1 – General*, 2nd revision.
- [12] *Power Transformers, IS 2026:2009 – Part 3 - Insulation levels, Dielectric tests, and External clearances in air*, 3rd revision.



(A)



(B)

Figure 11. Photographs of the transformer active part after full scale dynamic short circuit test